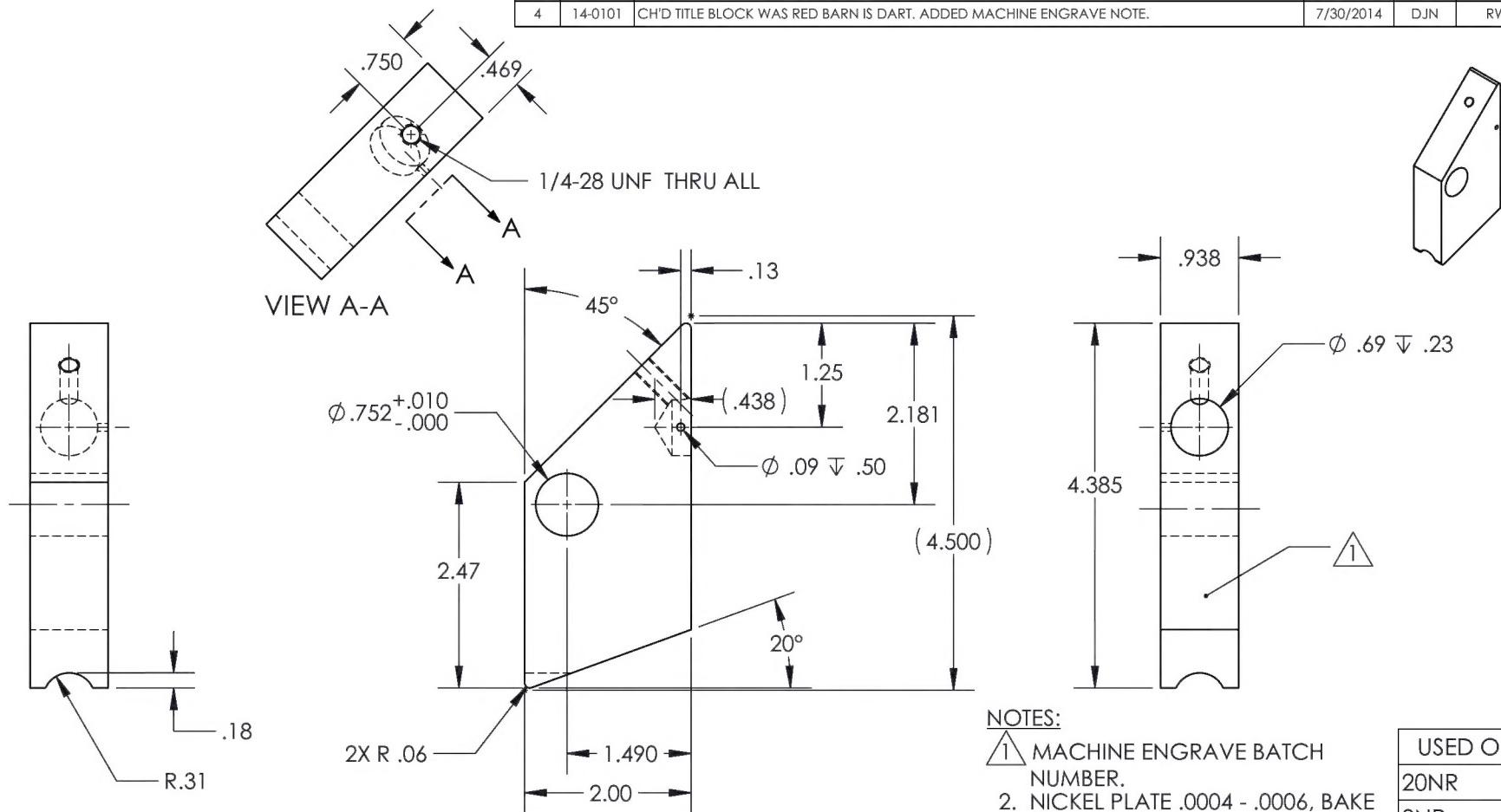


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REVISIONS		
REV	ECR	DESCRIPTION
2		AS DRAWN BY CANAM
3		ADDED R.31 PER PARTS IN STOCK.
4	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.
		DATE 7/18/2013 INITIAL CFS APPROVED
		8/28/2013 CFS
		7/30/2014 DJN RW



USED ON
20NR
8NR

DART AEROSPACE	
KEEPER	
TITLE	REV
DWG NO.	4
20NR-37	
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
HEAT TREAT RC 45-48	
FINISH SEE NOTE 1	
SPEC	
USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-37	1	KEEPER	4140	1 X 2-1/8 X 4-5/8

SCALE 1:2 DATE 12/1/1995 SHEET 1 OF 1